

Brochure Calculator

80 GSM PAPER			100 GSM PAPER		
number of sheets	number of printed pages	Total GSM Weight	number of sheets	number of printed pages	Total GSM Weight
1	4	80	1	4	100
2	8	160	2	8	200
3	12	240	3	12	300
4	16	320	4	16	400
5	20	400	5	20	500
6	24	480	6	24	600
7	28	560	7	28	700
8	32	640	8	32	800
9	36	720	9	36	900
10	40	800	10	40	1000
11	44	880	11	44	1100
12	48	960	12	48	1200
13	52	1040	13	52	1300
14	56	1120	14	56	1400
15	60	1200	15	60	1500
16	64	1280	16	64	1600
17	68	1360	17	68	1700
18	72	1440	18	72	1800
19	76	1520	19	76	1900
20	80	1600	20	80	2000
21	84	1680	21	84	2100
22	88	1760	What you will find is that the staples are not able to penetrate this many sheets as the thicker 100 gsm paper is too tough for the stapler to cope with.		
23	92	1840			
24	96	1920			
25	100	2000			
26	104	2080			
27	108	2160			

If you use a heavier stock as the cover then you have to take that heavier weight into account when calculating how many sheets you can staple. As some booklet makers on some copiers are more powerful than others (due to manufacturing tolerences) your mileage may vary.

